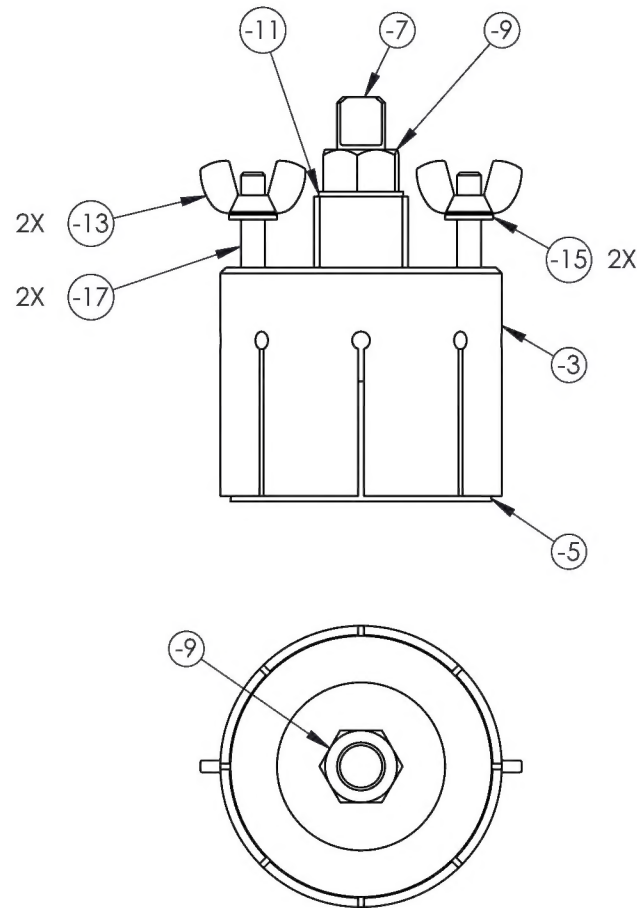



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -17 BOM INFO. ADDING AN126234.	11/8/2012	RJC	SE



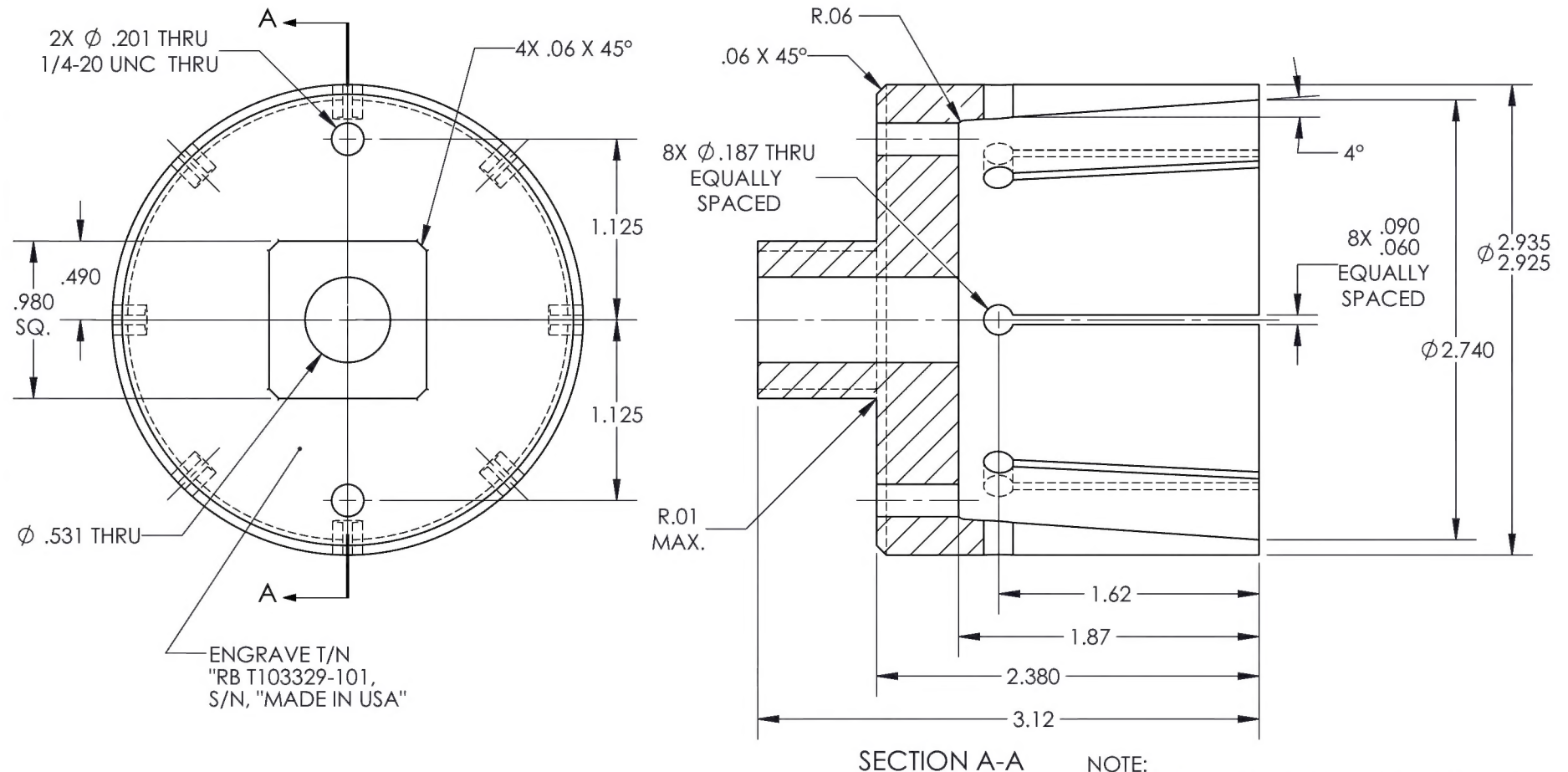
NOTE:
1. RB T103329-101 SAME AS RB T101509.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	SLEEVE	6061	Ø3 X 3-1/4	2
			-5	1	PLUG	6061	Ø2-3/4 X 1-3/8	3
			-7	1	BOLT	4140	1/2-20 X 4-1/8 MCMaster-CARR #92580A111 (NEEDS MODIFIED)	4
		B/O	-9	2	HEX NUT	STEEL	1/2-20 UNF MCMaster-CARR #94895A825	1
		B/O	-11	1	WASHER	STEEL	1/16 X 1/2 ID X 7/8 OD MCMaster-CARR #95229A550	1
		B/O	-13	2	WING NUT	STEEL	1/4-28 UNF MCMaster-CARR #90866A129	1
		B/O	-15	2	FLAT WASHER	STEEL	1/4 ID X 1/2 OD MCMaster-CARR #95229A430	1
		B/O	-17	2	THREADED STUD	STEEL	1/4-28 UNF X 1-1/2 #AN126234	1

 RED BARN MACHINE	
TITLE TOOL SET, MAIN TRANSMISSION, BACKLASH	
DWG NO. RB T103329-101	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 206L4, 407
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/5/2012
SHEET 1 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



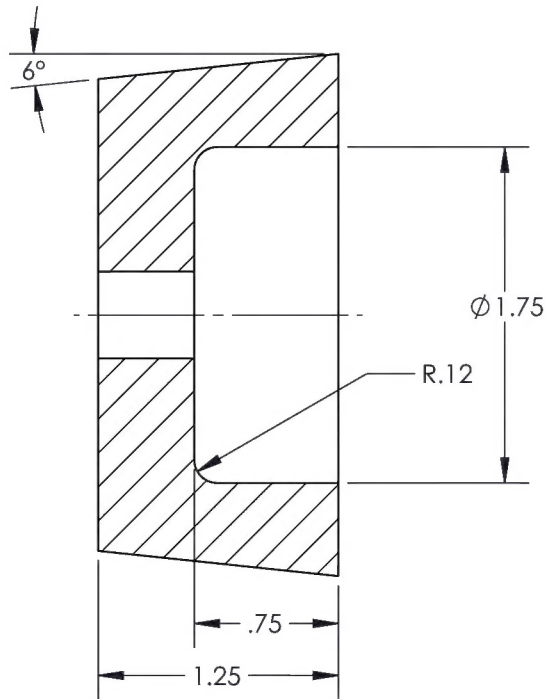
NOTE:
1. RB T103329-101-3 SAME AS RB T101509-3.

(-3)
SLEEVE

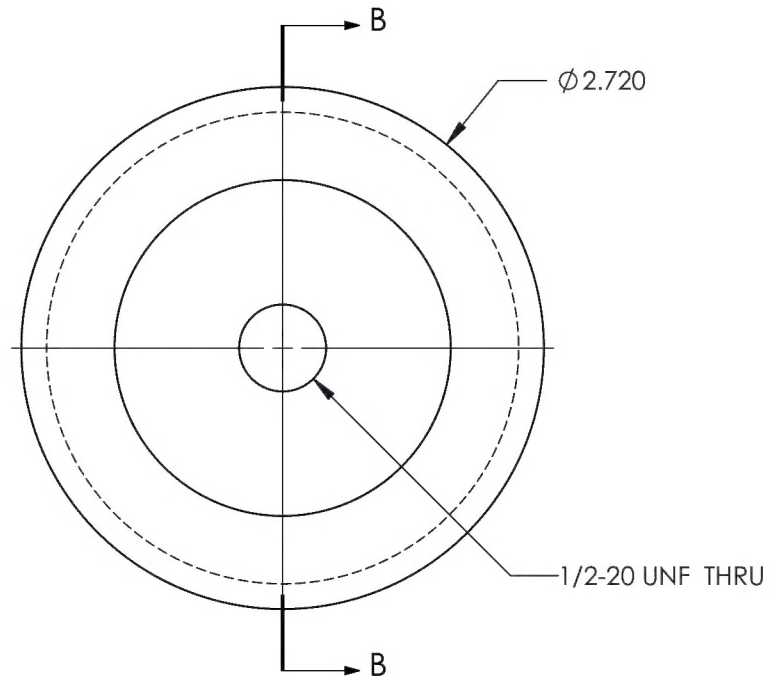
RED BARN MACHINE	
TITLE TOOL SET, MAIN TRANSMISSION, BACKLASH	
DWG NO. RB T103329-101-3	REV A
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH CLEAR ANODIZE
.X $\pm .1$	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L4, 407
SCALE 1:1	DATE 9/5/2012
SHEET 2 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED




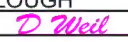
SECTION B-B



NOTE:
1. RB T103329-101-5 SAME AS RB T101509-5.

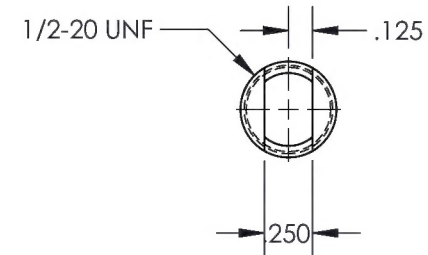
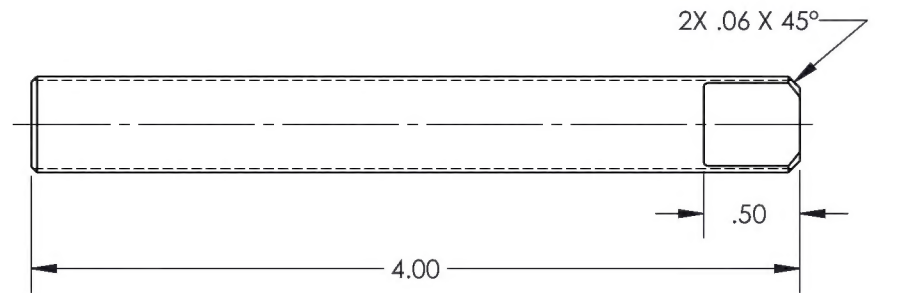
(-5)

PLUG

 RED BARN MACHINE	
TITLE TOOL SET, MAIN TRANSMISSION, BACKLASH	
DWG NO. RB T103329-101-5	REV A
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 206L4, 407
SCALE 1:1	DATE 9/5/2012
SHEET 3 OF 4	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -17 BOM INFO. ADDING ANI26234.	11/8/2012	RJC	SE



NOTE:
1. RB T103329-101-7 SAME AS RB T101509-7.

(-7)
BOLT

 RED BARN MACHINE	
TITLE TOOL SET, MAIN TRANSMISSION, BACKLASH	
DWG NO. RB T103329-101-7	REV A
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL BELL 206L4, 407
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:1 DATE 9/5/2012 SHEET 4 OF 4